



# GREENHOUGH

## RIVER GARDEN SAUVIGNON BLANC 2024

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The Maori word Waimea translates into English as River Garden and is the name we give to our Sauvignon Blanc grown in our certified organic vineyard nestled into an elevated corner of the Waimea Plains beneath the foothills of the Richmond Range.

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### AROMA AND TASTE

Pure, delicately fragrant aromas of citrus, lemongrass and ripe apple. Light to medium-bodied, the palate is lively with lime, lemon and orange citrus flavours and zest. Tropical notes contribute a layer of richness and depth to the juicy palate. Elegantly nuanced rather than loud and pungent in style, there is no lack of crunchy, mouthwatering intensity and drive from beginning to end.

### VINEYARDS

Our vineyards are located on an elevated inland terrace of the Waimea Plains beneath the foothills of the Richmond Ranges. Tasman Bay to the north provides a cooling sea breeze over the warmest months of summer. This ancient alluvial terrace of clay-rich loam and river stones over deep, free draining gravels is classic sauvignon 'terroir'. Our vineyards have been certified organic since 2011.

The outstanding 2024 growing season provided regular rainfall and a long summer which extended throughout the harvest month of March. It was a season without temperature or rainfall extremes.

### WINEMAKING

Harvested in several passes between 18-24 March 2024 to capture a range of flavour profiles. Fruit was predominantly de-stemmed and pressed with minimal skin contact, cold-settled to clarity and tank-fermented with 'wild' and selected aromatic yeast strains. Around 10% of fruit was fermented at warmer temperatures in seasoned French oak barrels. The wine rested in tank on fine yeast lees for several months to build additional palate depth.

River Garden is a blend of these portions. Bottled in early December 2024.

### TECHNICAL DETAILS

Variety: 100% Sauvignon Blanc

Clones: MS

Region: Nelson

Alcohol: 13.7% v/v

Residual Sugar: 3.2g/l

Titrateable Acidity: 6.45g/L

pH: 3.22



MADE WITH ORGANIC GRAPES.  
CERTIFIED BY BIOGRO NZ LTD.  
VEGAN FRIENDLY.

